

**SAFETY DATA SHEET  
GLUCIDEX® 28 E****SECTION 1 : Identification****1.1 Product identifier:****Product name:** GLUCIDEX® 28 E**Chemical name:**

Syrups, corn, dehydrated

**CAS-No.:**

68131-37-3

**INCI Name:****1.2 Relevant identified uses of the substance or mixture and uses advised against:**

Identified uses:	Uses advised against:
Formulation and Packaging.; Chemical Additive; Food.; Fabrics, textiles and apparel.; Paper treatment.; PlasticsPharmaceuticals.	No data available.

**1.3 Details of the supplier of the safety data sheet:****Supplier:**ROQUETTE FRERES  
1 Rue de la Haute Loge  
62136 LESTREM - France**Telephone:** +33 3 21 63 36 00**Fax:** +33 3 21 63 38 50**E-mail:** sds@roquette.com**1.4 Emergency telephone number:** CHEMTREC international : +1 703-741-5970World directory of poisons centres : [http://www.who.int/gho/phe/chemical\\_safety/poisons\\_centres\\_text/en/](http://www.who.int/gho/phe/chemical_safety/poisons_centres_text/en/)**SECTION 2: Hazards identification****2.1 Classification of the substance or mixture:**

The product has not been classified as dangerous according to GHS.

**2.2 Label elements:** Not applicable**2.3 Other hazards:** Dust may form an explosive mixture in the atmosphere.**SECTION 3: Composition/information on ingredients****3.1 Substance:**

Chemical name	Concentration	CAS-No.
Syrups, corn, dehydrated	>=97%	68131-37-3

**SECTION 4: First aid measures****4.1 Description of first aid measures:****Inhalation:**

Move the exposed person to fresh air at once. Get medical attention if any discomfort continues.

**Eye contact:**

Flush thoroughly with water for at least 15 minutes. Get medical assistance.

**Skin contact:**

Wash with soap and water.

<b>Ingestion:</b>	Product not hazardous when ingested.
<b>4.2 Most important symptoms and effects, both acute and delayed:</b>	Dust may irritate the eyes and the respiratory system.
<b>4.3 Indication of any immediate medical attention and special treatment needed:</b>	
<b>Treatment:</b>	Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media:

<b>Suitable extinguishing media:</b>	Water spray.
<b>Unsuitable extinguishing media:</b>	Dry chemicals or foams.

<b>5.2 Special hazards arising from the substance or mixture:</b>	Fire or excessive heat may produce hazardous decomposition products. Dust may form an explosive mixture in the atmosphere. See Section 10.
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### 5.3 Advice for firefighters:

<b>Special Fire Fighting Procedures:</b>	Prevent dust cloud.
<b>Special protective equipment for fire-fighters:</b>	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

## SECTION 6: Accidental release measures

<b>6.1 Personal precautions, protective equipment and emergency procedures:</b>	See Section 8 of the SDS for Personal Protective Equipment.
<b>6.2 Environmental precautions:</b>	Not regarded as dangerous for the environment.
<b>6.3 Methods and material for containment and cleaning up:</b>	Remove material, as much as possible, using mechanical equipment. Prevent dust cloud. Collect and dispose of spillage as indicated in section 13 of the SDS.

## SECTION 7: Handling and storage

<b>7.1 Precautions for safe handling:</b>	See Section 8 of the SDS for Personal Protective Equipment.
<b>7.2 Conditions for safe storage, including any incompatibilities:</b>	Keep containers tightly closed. Store in original container. Avoid contact with oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters:

#### Occupational exposure limits:

This product does not contain any component with occupational exposure limits

### 8.2 Appropriate engineering controls:

Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of dust.

### 8.3 Individual protection measures, such as personal protective equipment:

**Eye/face protection:** Wear dust-resistant safety goggles where there is danger of eye contact.

#### Skin protection:

**Hand Protection:** No special precautions.

**Other:** Wear suitable protective clothing.

**Respiratory Protection:** In case of inadequate ventilation or risk of inhalation of dust, use suitable respiratory equipment with particle filter (type P1).

**Hygiene measures:** Handle the product in accordance with the good hygiene practices and safety instructions.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties:

<b>Physical State:</b>	solid
<b>Form:</b>	Powder
<b>Color:</b>	White
<b>Odor:</b>	Odorless
<b>pH:</b>	~ 4.6 at 50 %
<b>Melting Point:</b>	Not Applicable No data available.
<b>Boiling Point:</b>	Not Applicable
<b>Flash Point:</b>	Not Applicable
<b>Vapor pressure:</b>	Not Applicable
<b>Vapor density (air=1):</b>	Not Applicable
<b>Relative density:</b>	~ 0.50
<b>Solubility in Water:</b>	~ 600 g/l at 20 °C
<b>Decomposition Temperature:</b>	> 200 °C

**Explosive properties:** - INERIS -Data from similar product.

<b>Ignition Temperature:</b>	~ 380 °C (Godbert-Greenwald) MIT in Cloud.
<b>MIE (Minimum Ignition Energy):</b>	~ 77 mJ (EN 13821 (Without Inductance)) 300 - 1,000 mJ (EN 13821 (With Inductance))
<b>dP/dtmax (Maximum Rate of explosion Pressure rise):</b>	~ 550 bar/s (EN 14034-2)
<b>Pmax (Maximum Explosion OverPressure) ±10%:</b>	~ 7.7 bar (EN 14034-1)
<b>Kst value (±20%):</b>	~ 149 barm/s (EN 14034-2)
<b>Dust Explosion Class:</b>	st 1 (VDI 3673)
<b>Volume resistivity:</b>	1,1x10 <sup>15</sup> Ω.cm (IEC 61241-2-2 / Group IIIB non-conductive dust.)
<b>Moisture:</b>	~ 4.3 % (ISO 589)
<b>Mv (Median value):</b>	~ 51.9 µm (NFX 11-666)

## 9.2 Other information:

<b>Conductivity:</b>	~ 10.1 µS/cm (at 50%)
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## SECTION 10: Stability and reactivity

<b>10.1 Reactivity:</b>	Strong oxidizing agents.
<b>10.2 Chemical stability:</b>	Material is stable under normal conditions.
<b>10.3 Possibility of hazardous reactions:</b>	No hazardous reactions under ordinary conditions of use and storage.
<b>10.4 Conditions to avoid:</b>	Prevent dust cloud. Dust clouds may be explosive under certain conditions. Avoid dust close to ignition sources.
<b>10.5 Incompatible materials:</b>	Strong oxidizing substances.
<b>10.6 Hazardous decomposition products:</b>	Carbon Monoxide. Carbon Dioxide.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects:

#### Acute toxicity :

Test / Substance	Species	Type / Result	Exposure	Remarks
OECD 423 D-glucitol	Mouse	LD50 - Oral >2000mg/kg No mortalities were reported during the study period.		- REACH data - Data from similar product.

#### Skin irritation. :

Test / Substance	Species	Result	Exposure	Remarks
OECD 431 Glucose syrups wheat hydrolysed	Human	In vitro Not Irritating	1 h	- REACH data - Data from similar product.

**Serious eye irritation :**

Test / Substance	Species	Result	Exposure	Remarks
OECD 437 Glucose syrups wheat hydrolysed	Bovine cornea.	Not Irritating	4 h	- REACH data - Data from similar product.
OECD 405 Glucose syrups wheat hydrolysed	Rabbit	Not Irritating	72 h	- REACH data - Data from similar product.

**Sensitization :**

Test / Substance	Type	Species	Result	Remarks
OECD 429 Glucose syrups wheat hydrolysed	In vivo	Mouse	Non-Sensitising	- REACH data - Data from similar product.

**Repeated dose toxicity :**

Test / Substance	Species	Result	Exposure	Remarks
OECD 453 4-O-a-D-glucopyranosyl-D-glucitol	Rat	No treatment related effects.	52 Week(s).	- REACH data - Data from similar product.

**Mutagenesis :**

Test / Substance	Type	Species	Result	Remarks
OECD 473 Syrups, hydrolyzed starch, hydrogenated	In vitro	Hamster	Negative	- REACH data - Data from similar product.
OECD 471 (Ames) Syrups, hydrolyzed starch, hydrogenated	In vitro	S. typhimurium	Negative	- REACH data - Data from similar product.
OECD 475 D-glucitol	In vivo	Rat	Negative	- REACH data - Data from similar product.
OECD 474 Syrups, hydrolyzed starch, hydrogenated	In vivo	Mouse	Negative	- REACH data - Data from similar product.
OECD 478 D-glucitol	In vivo	Rat	Negative	- REACH data - Data from similar product.

**Carcinogenicity :**

Test / Substance	Species	Route of Exposure / Exposure	Result	Remarks
OECD 453 4-O-a-D-glucopyranosyl-D-glucitol	Rat	Oral 2 Year(s)	No treatment related effects.	- REACH data - Data from similar product.

**Reproductive toxicity :**

Test / Substance	Species	Route of Exposure / Exposure	Result	Remarks
OECD 416 4-O-a-D-glucopyranosyl-D-glucitol	Rat	Oral 12 Week(s).	No treatment related effects.	- REACH data - Data from similar product.
OECD 414 D-glucitol	Hamster	Oral 15 day(s)	No treatment related effects. NOAEL : 1,200 mg/kg	- REACH data - Data from similar product.

## SECTION 12: Ecological information

### 12.1 Toxicity:

#### Acute toxicity:

Test / Substance	Species	Type/Result	Exposure	Remarks
OECD 203 Glucose syrups wheat hydrolysed	Common Carp	LC50 : > 100 mg/l Non toxic.	96 h	- REACH data -
OECD 202 Glucose syrups wheat hydrolysed	Daphnia magna	LC50 : > 100 mg/l Non toxic.	48 h	- REACH data -
OECD 201 Glucose syrups wheat hydrolysed	Pseudokirchneriella subcapitata	LC50 : > 100 mg/l Non toxic.	72 h	- REACH data -

### 12.2 Persistence and degradability:

Test / Substance	Result	Remarks
OECD 301b Glucose syrups wheat hydrolysed	> 73 % / 28 d The product is readily biodegradable.	- REACH data -

**12.3 Bioaccumulative potential:** Potential to bioaccumulate is low.

**12.4 Mobility in soil:** This material is readily biodegraded and is not likely to bioconcentrate.

**12.5 Other adverse effects:** None known.

## SECTION 13: Disposal considerations

### 13.1 Disposal methods:

**Product:** Dispose of waste in an appropriate authorised treatment facility in accordance with regulations in force and product characteristics at time of disposal.

**Packaging material:** Single use packaging. Collect for salvage or disposal.

## SECTION 14: Transport information

This material is not subject to transport regulations (IMDG, ICAO/IATA, ADR/RID, ADN).'

**14.5 Environmental hazards:** Not regulated.

**14.6 Special precautions for user:** No special precautions.

**14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:** Not applicable.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

This Safety Data Sheet is in conformity with appendix 4 of the GHS (Globally Harmonised System of Classification and Labelling of Chemicals).

## SECTION 16: Other information

**Revision Information:** Not relevant.

**Key literature references and sources for data:**

- REACH data -
- ECHA registered substances database.
- Internal data -

### Abbreviations and acronyms used in the SDS.:

LD50: lethal dose 50%

LC50 : lethal concentration 50%

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NOAEL : No Observed Adverse Effect Level

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

### Disclaimer:

The information provided in this Safety Data Sheet (SDS) relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. It is the responsibility of the user to be aware of and to follow the regulations applying to our product for its possession, handling and use.

The information given is designed only as a guidance and is not to be considered a warranty or quality specification.

All information and instructions provided in this SDS are based on the current state of our knowledge at the latest revision date indicated.