Technical Data Sheet



Magnesium Hydroxide

Spray-dried magnesium hydroxide powders for use in the manufacture of antacid preparations and mineral supplements. Different bulk densities offer a choice of compounding possibilities for tablet and powder dosage systems.

Meets the requirements of USP, FCC, EP Pharmacopoeias and E528 (current edition) for Magnesium Hydroxide.

Chemical & Physical Analysis	Specification	Typical Value
Magnesium Hydroxide as Mg(OH) ₂ (USP,FCC,EP)	95.0-100.5%	99.0%
Magnesium Hydroxide as Mg(OH) ₂ (E528)	95.0% min	99.0%
Identification	Positive test for Magnesium	Passed Test
Solution S (EP)	To pass test	Passed Test
Appearance of Solution (EP)	To pass test	Passed Test
Microbial Limit (USP)	Absence of E.Coli	Absent
Free Alkali /Alkalinity (USP, FCC, E528)	2.00 ml max	< 0.5 ml
Soluble Salts / Substances	2.00% max	0.50%
Substances Insoluble (EP)	0.100% max	0.05%
Chlorides as CI (EP)	0.1% max	0.06%
Sulphates as SO ₄ (EP)	1.00% max	0.10%
Arsenic as As (E528)	3 ppm max	< 1 ppm
Arsenic as As (EP)	4 ppm max	< 1 ppm
Arsenic as As	1.5 ppm max (ICH Q3D)	< 1 ppm
Calcium as Ca (USP,EP)	1.50% max	0.10%
Calcium as CaO (FCC)	1.00% max	0.10%
Calcium as CaO (E528)	1.50% max	0.10%
Carbonate (USP)	To pass test	Passed Test
Iron as Fe (EP)	0.07% max	0.01%
Loss on Drying (USP,FCC,E528)	2.00% max	0.20%
Loss on Ignition (USP,FCC)	30.0-33.0%	30.7%
Loss on Ignition (E528)	33.0% max	30.7%
Loss on Ignition (EP)	29.0-32.5%	30.7%
Lead as Pb (USP)	1.5 ppm max	< 0.5 ppm
Lead as Pb (FCC,E528)	2 ppm max	< 0.5 ppm
Lead as Pb	0.5 ppm max (ICH Q3D)	< 0.5 ppm

Additional Information Specification

Typical Value

Type of grade:	Bulk Density(untapped)*	Tapped Density(1000 taps)*	Bulk Density(untapped)*	Tapped Density(1000 taps)*	
HD5	0.25-0.55 g/cc	0.40-0.60 g/cc	0.35 g/cc	0.50 g/cc	
HD7	0.40-0.65 g/cc	0.61-0.80 g/cc	0.55 g/cc	0.70 g/cc	
HD9	0.60-0.80 g/cc	0.81-1.00 g/cc	0.65 g/cc	0.90 g/cc	
HD12	1.10 max g/cc	1.01-1.25 g/cc	0.80 g/cc	1.08 g/cc	
Type of grade:	Particle size: residue o	on 325 mesh (wet sieve)*			
HD5	5.0% max		1.0%		
HD7	5.0% max		2.0%		
HD9	5.0% max		3.0%		
HD12	10.0% max		5.0%		

Current ICH Q3D tested and comply.

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Appearance and description: A white, fine, odorless powder, almost insoluble in water and alcohol.

Dissolves in dilute mineral acids. (Caution! Exothermic reaction!).

Packaging and storage: Net 25 or 500 or 800 kg in multiwall paper bags with separately sealed moisture proof inner polyethylene bag or big bags. Store in original packaging in a dry, ventilated space.

Shelf-life under suitable storage conditions: 4 years from date of manufacture.

Customer-tailored specifications and other packaging modes are available.

840-7011-05-07-2018

st - Inspection or field according to specific requests













