

# Boost your drug bioavailability with Labrafac™ MC60, glycerol monocaprylocaprate

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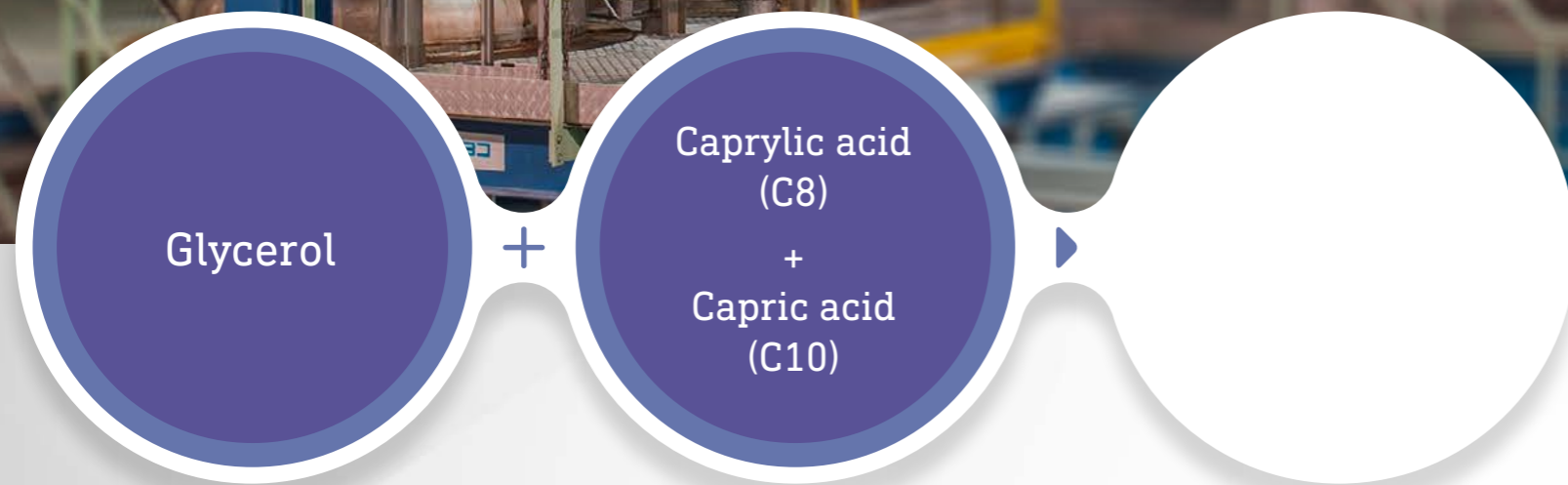


Product  
description

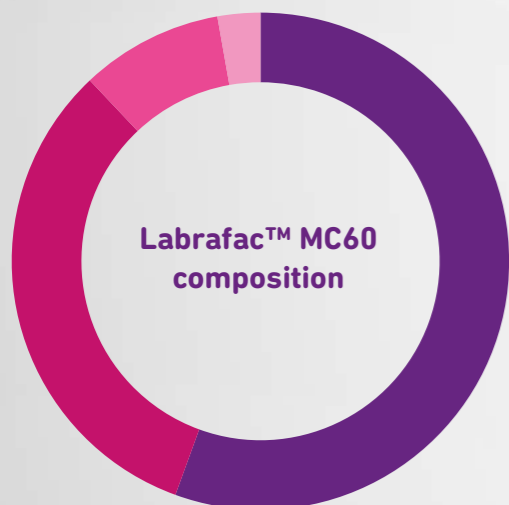




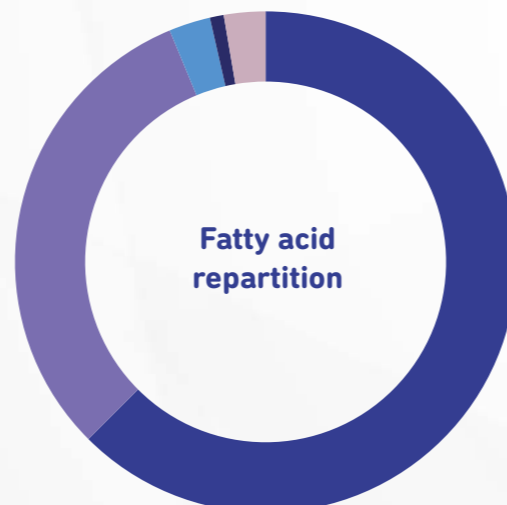
# A well-defined multi-constituent excipient



## A controlled esterification process

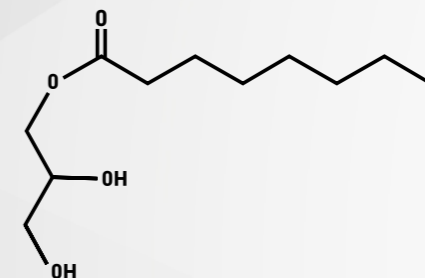


- Monoglycerides 45-75%
- Diglycerides 20-50%
- Triglycerides ≤10%
- Free glycerol ≤3%

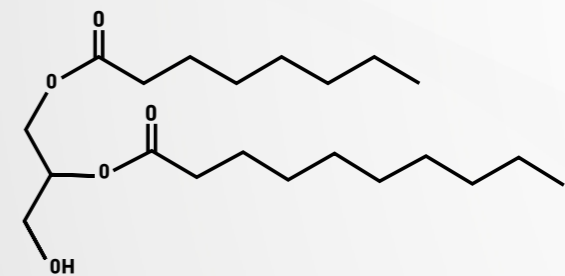


- C6 ≤3%
- C8 50-90%
- C10 10-50%
- C12 ≤3%
- C14 ≤1%

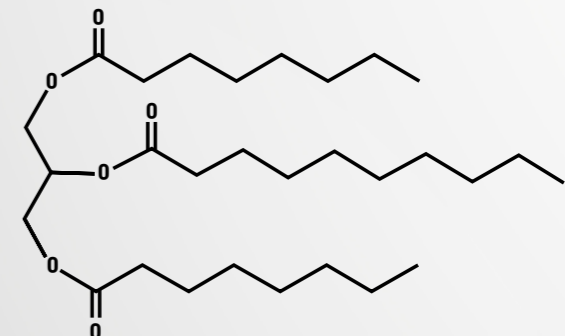
Monoglycerides



Diglycerides



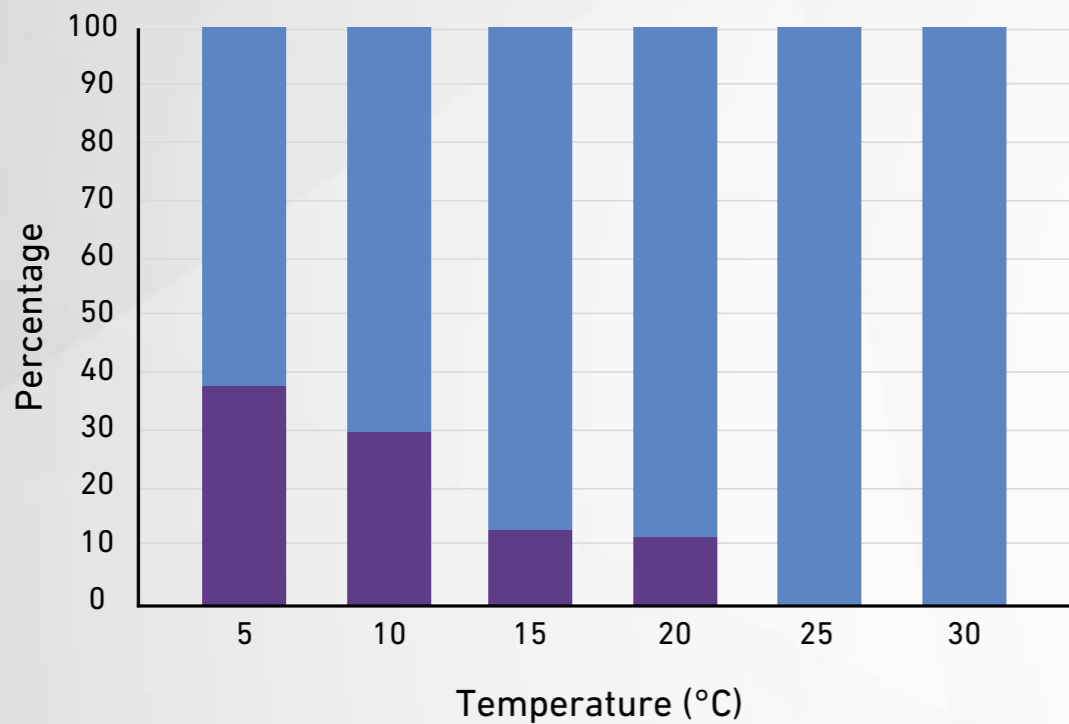
Triglycerides







A liquid excipient at 25°C



■ Liquid fat content  
■ Solid fat content

**Labrafac™ MC60  
solid and liquid fat  
content repartition  
vs temperature**

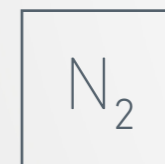
(NMR conditions: sample stored 1h at 0°C, then 12h at measurement temperature)

At 25°C, Labrafac™ MC60 is fully liquid. At 20°C, approximately 90% of Labrafac™ MC60 is liquid with the remaining fraction being crystallized. Therefore, partial crystallization may occur at 20°C.

**Product handling**



Heat (>40°C) before use to eliminate crystals if any



Flush the container with nitrogen after use



# Physico-chemical properties



• Labrafac™ MC60 has water insoluble surfactant properties due to its HLB of 5.

|                           |                         |
|---------------------------|-------------------------|
| <b>HLB</b>                | 5                       |
| <b>Viscosity (mPa.s)</b>  | 120 at 20°C; 40 at 40°C |
| <b>Relative density</b>   | 1.006 at 20°C           |
| <b>Miscibility (25°C)</b> |                         |
| Acetonitrile              | Miscible                |
| Ethanol 96°               | Miscible                |
| Methanol                  | Miscible                |
| Water                     | ≥ 90%                   |



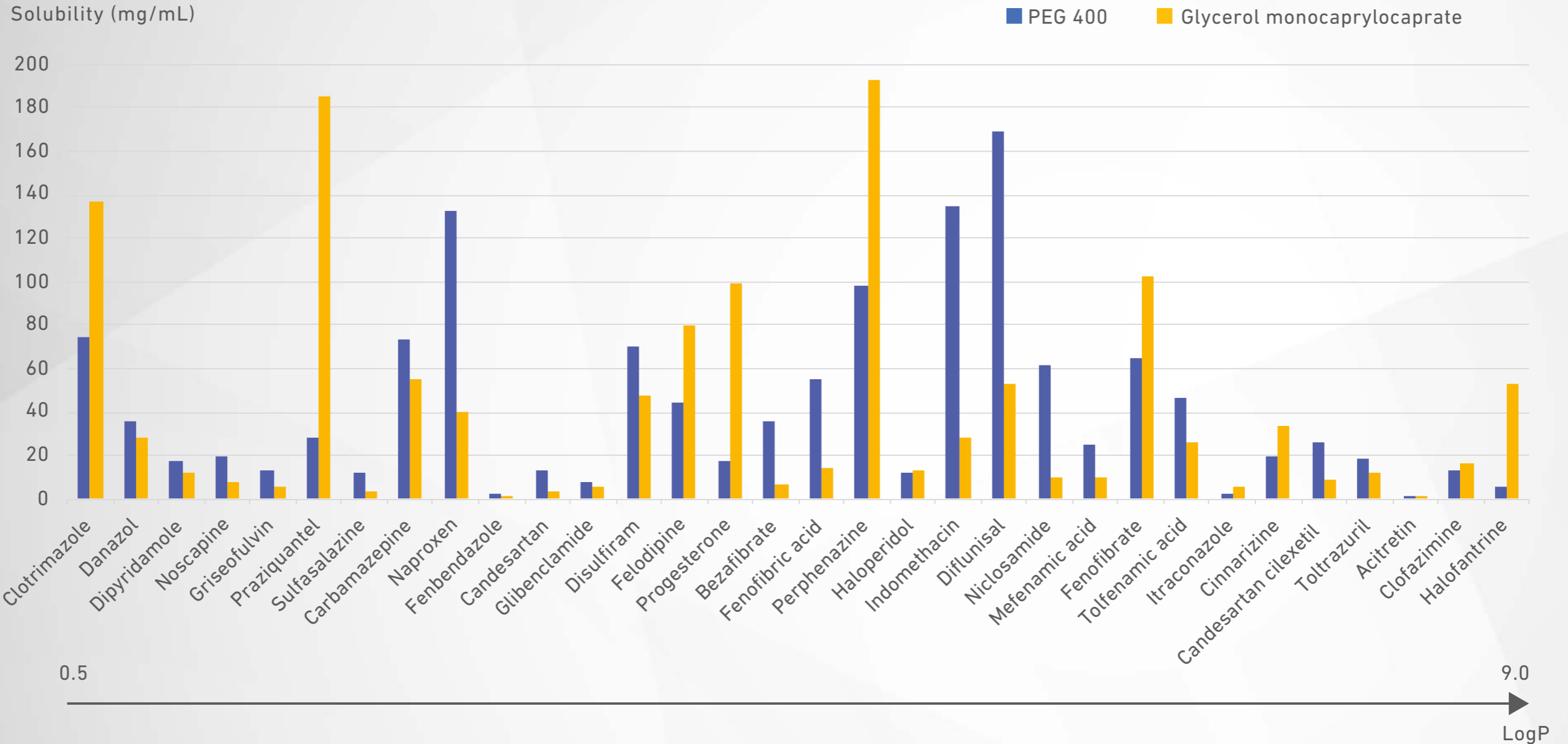




Product  
functionality



# Good solubilizer for a wide range of molecules







# Intestinal permeation enhancer

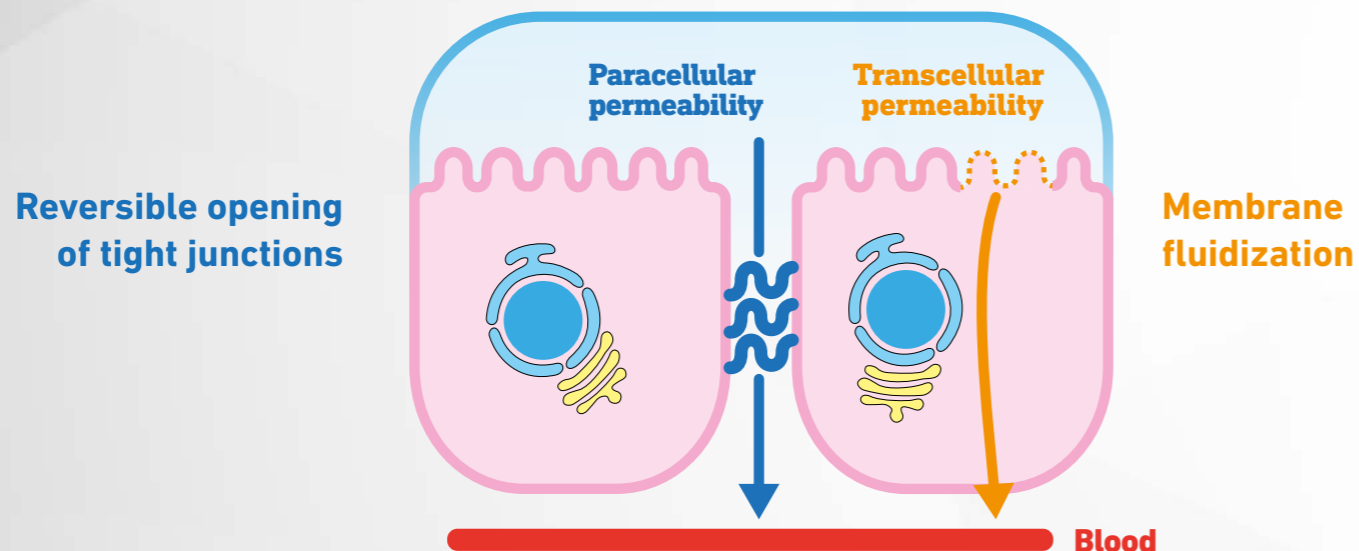
This excipient is reported to have permeation enhancing properties due to its high content of medium chain fatty acids.

The proposed mechanism of action of C8/C10 fatty acids is a combination of:

> Paracellular transport with the reversible opening of enterocytic tight junctions

> Transcellular transport due to membrane fluidization

## Reported examples





# Oral bioavailability enhancer

| API                         | Increase in oral bioavailability            | Reference                             |
|-----------------------------|---|---------------------------------------|
| <b>Atorvastatin calcium</b> | 3.45-fold for the SEDDS vs drug suspension  | <a href="#">Yeom et al., 2015</a>     |
| <b>Nisoldipine</b>          | 2.4-fold for SMEDDS vs pure drug suspension | <a href="#">Nekkanti et al., 2016</a> |
| <b>Ticagrelor</b>           | 6.4-fold for SMEDDS vs pure drug            | <a href="#">Na et al., 2019</a>       |
| <b>Valsartan</b>            | 1.8-fold for SMEDDS vs capsule suspension   | <a href="#">Dixit et al., 2010</a>    |



More information on SEDDS development





Use in  
lipid-based  
formulations





# Lipid-based formulation development

**Solubilization of the entire therapeutic dose**

in a **single excipient**

**Oily formulation**

> Dutasteride

in **several excipients**

**SEDDS formulation**

> Cinnarizine  
> Terfenadine

**Lipid-based formulations are designed for poorly water-soluble drugs with the aim to:**

Solubilize the therapeutic dose

Maintain solubilization throughout the digestion process

Increase oral bioavailability

More information on how to develop lipid-based formulations





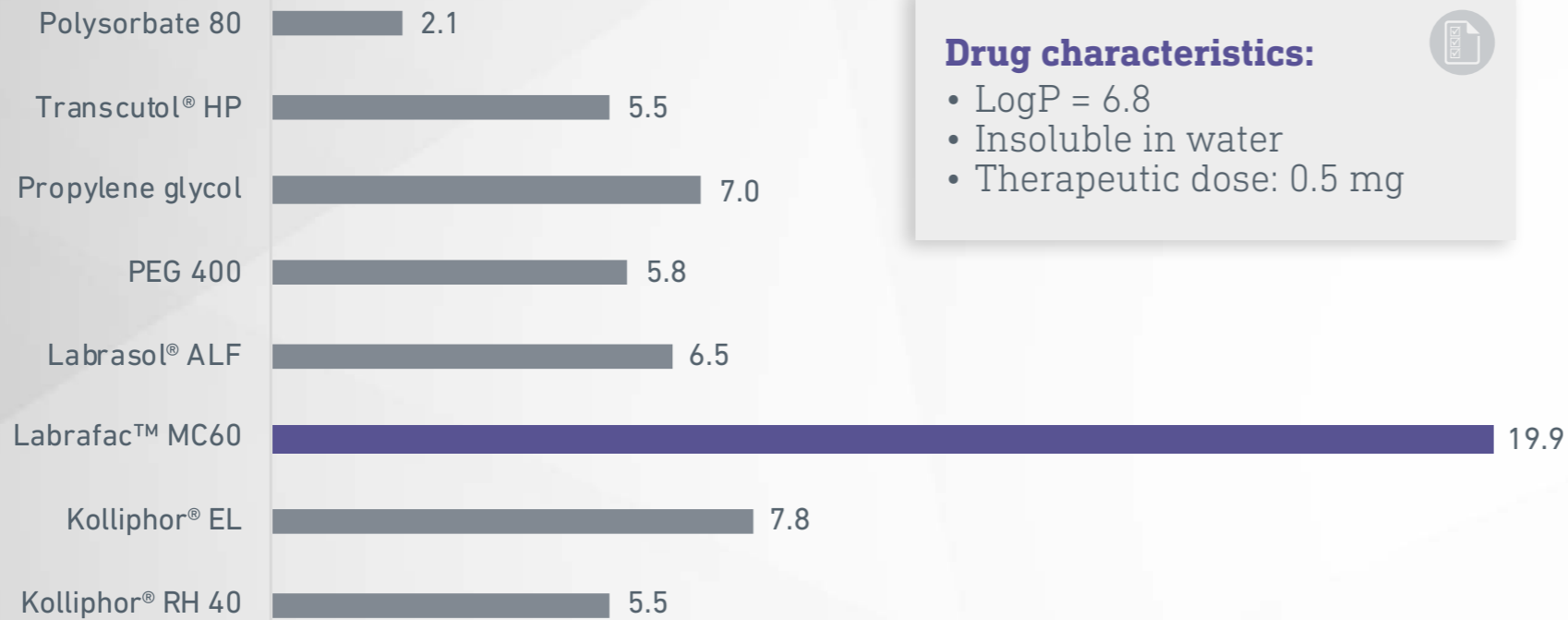


Use in lipid-based formulations

# Oily formulations with dutasteride

Solubility screening

Best solubilizing performance for Labrafac™ MC60: ≈ 20 mg/mL



Dutasteride solubility in various excipients at 20°C (mg/mL)

### Drug characteristics:

- LogP = 6.8
- Insoluble in water
- Therapeutic dose: 0.5 mg



## Patient information leaflet

### Active substance:

- dutasteride

*Each soft capsule contains 0.5 mg dutasteride.*

### Inactive excipients:

- inside the capsule: **mono and diglycerides of caprylic/capric acid** and butylated hydroxytoluene
- capsule shell: gelatin, glycerol, titanium dioxide, iron oxide yellow, triglycerides (medium chain), lecithin (may contain soya oil)



More information on Gattefossé method for solubility screening

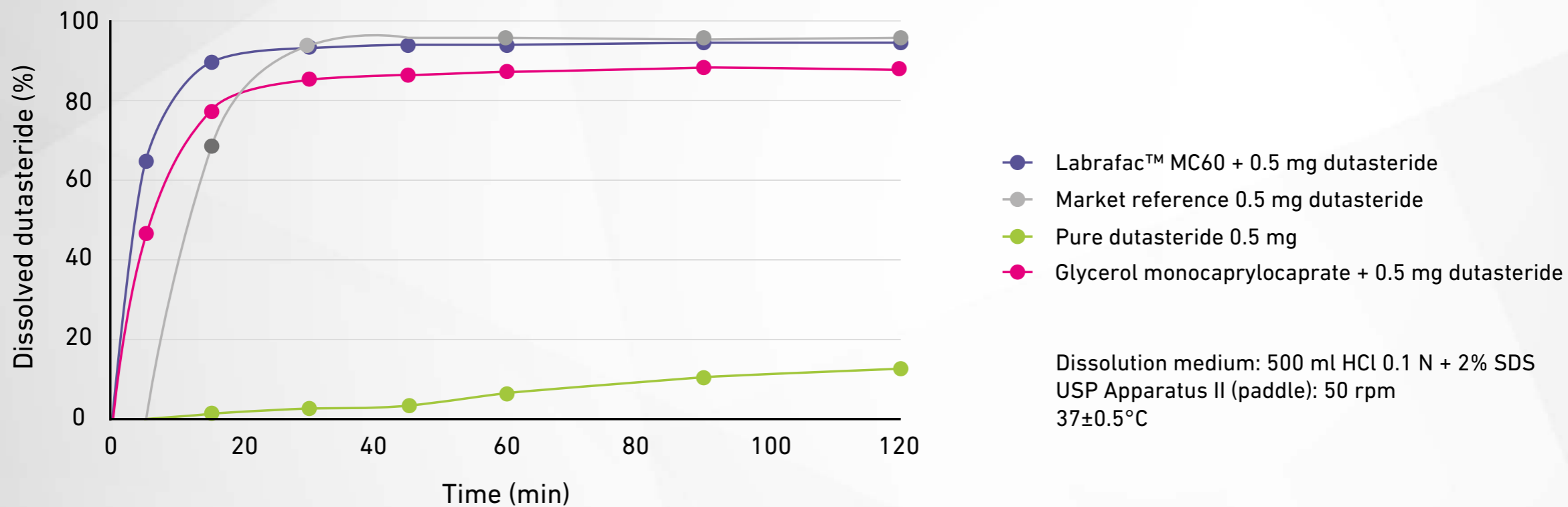




# Oily formulations with dutasteride

In vitro dissolution test at 37°C

## Similar performance for Labrafac™ MC60 formulation and market reference





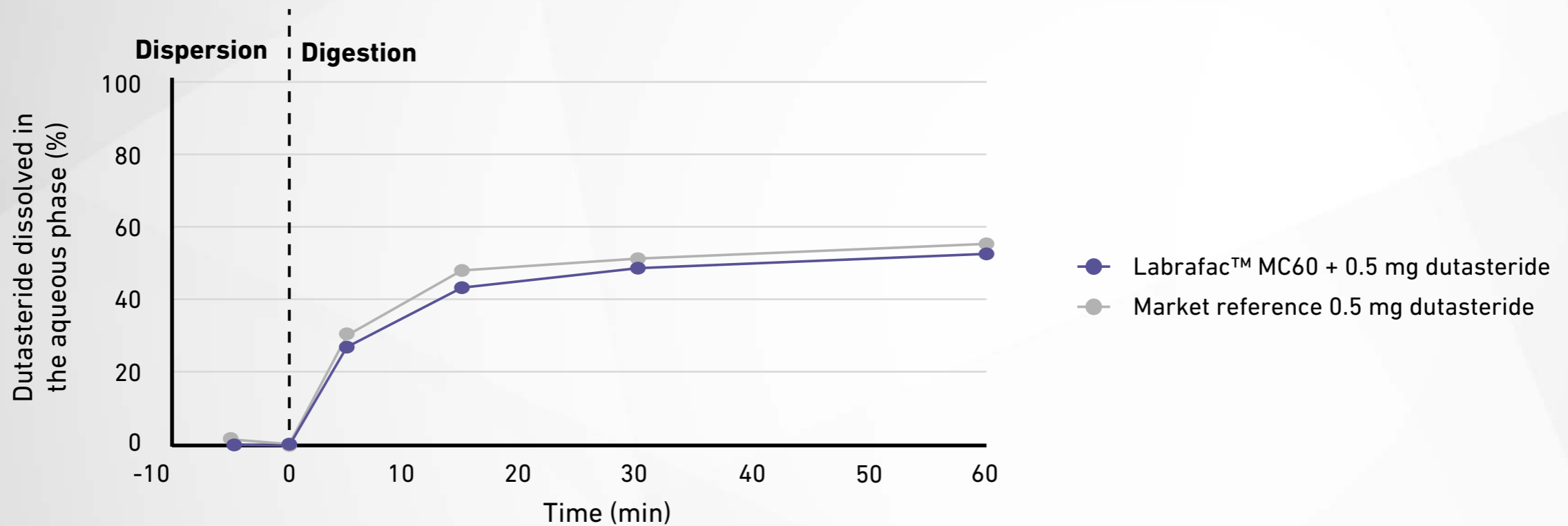


Use in lipid-based formulations

# Oily formulations with dutasteride

In vitro lipolysis at 37°C

**Equivalent performance for Labrafac™ MC60 formulation and market reference**



More information on Gattefossé method for in vitro lipolysis



# SEDDS with cinnarizine

## Drug characteristics

- Highly lipophilic drug: LogP = 5.9
- Practically insoluble in water
- Commercial product strength: 25 to 75 mg



## SEDDS formulation

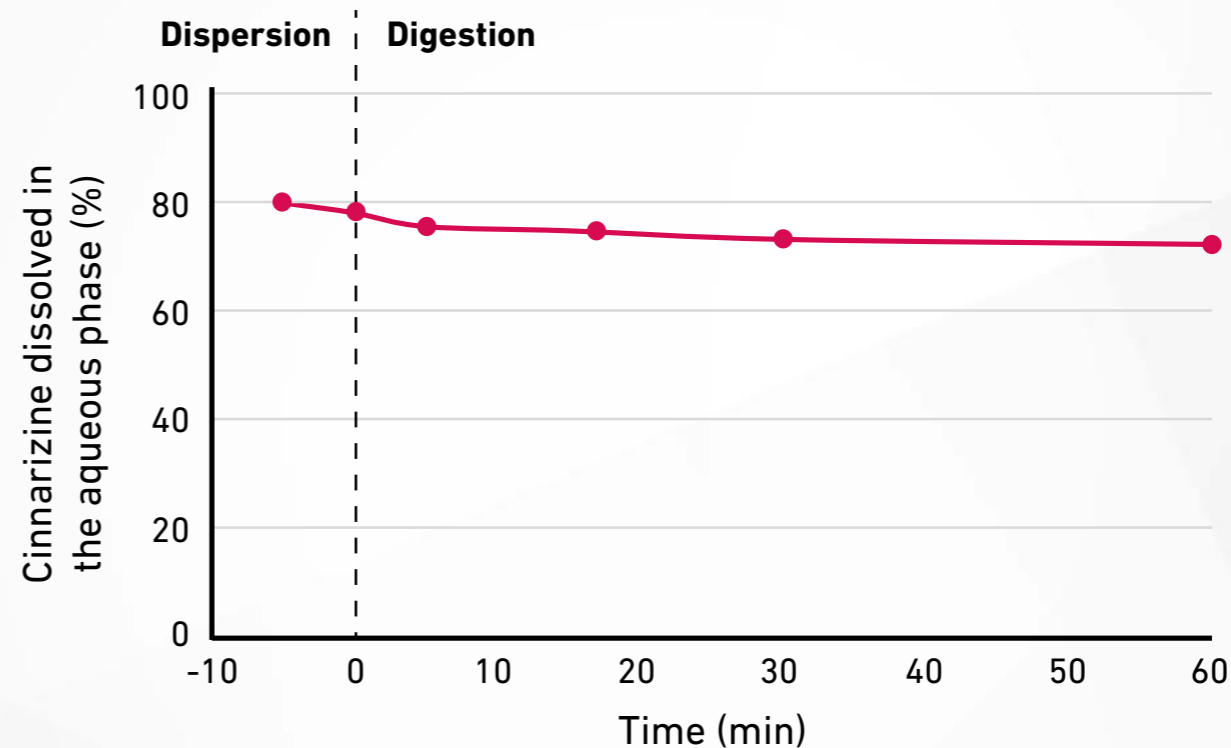
- 75% Kolliphor® EL
- 10% Labrafac™ MC60
- 15% Maisine® CC
- 25 mg of cinnarizine per gram of SEDDS



## Drug solubility in individual excipients

|                | Solubility at 37°C (mg/mL) |
|----------------|----------------------------|
| Labrafac™ MC60 | 30.0                       |
| Kolliphor® EL  | 19.6                       |
| Maisine® CC    | 18.8                       |

## In vitro lipolysis at 37°C



**The SEDDS formulation was able to successfully maintain cinnarizine in solution during lipolysis.**





# SEDDS with terfenadine

## Drug characteristics

- Highly lipophilic drug: LogP = 6.5
- Practically insoluble in water
- Commercial product strength: 30 to 60 mg



## SEDDS formulation

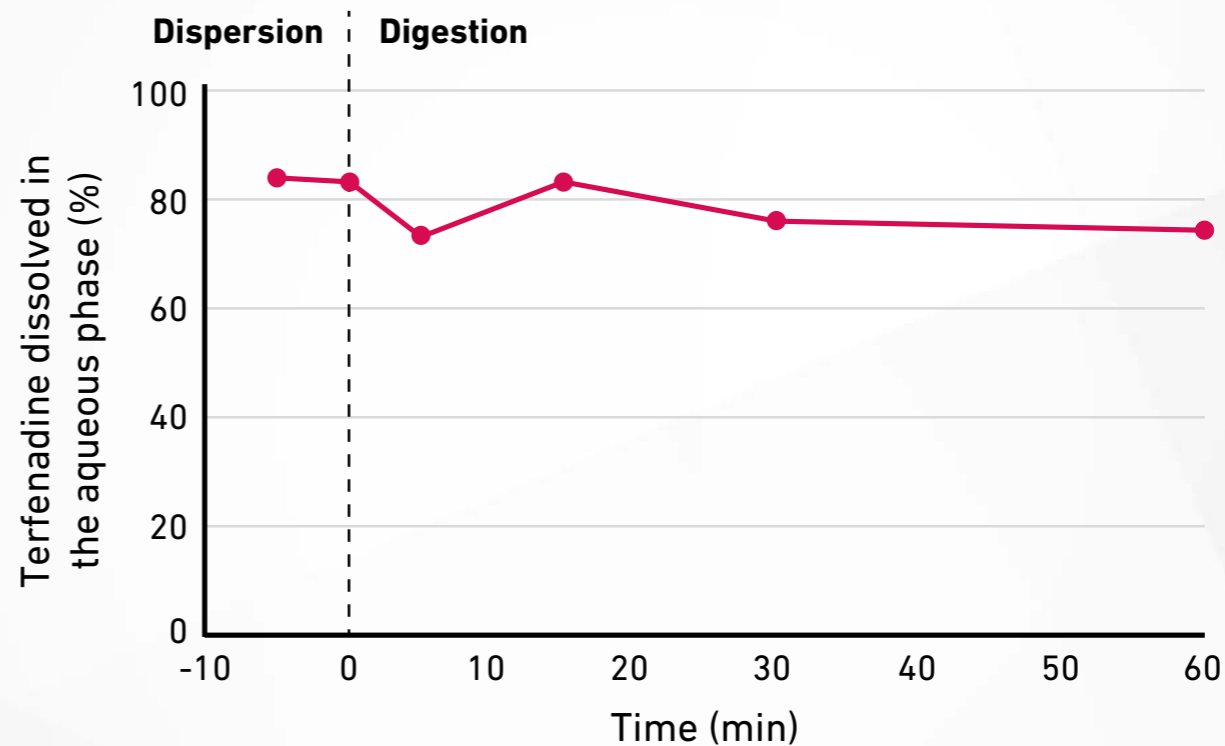
- 45% Kolliphor® RH 40
- 40% Capryol® 90
- 15% Labrafac™ MC60
- 30 mg of terfenadine per gram of SEDDS



## Drug solubility in individual excipients

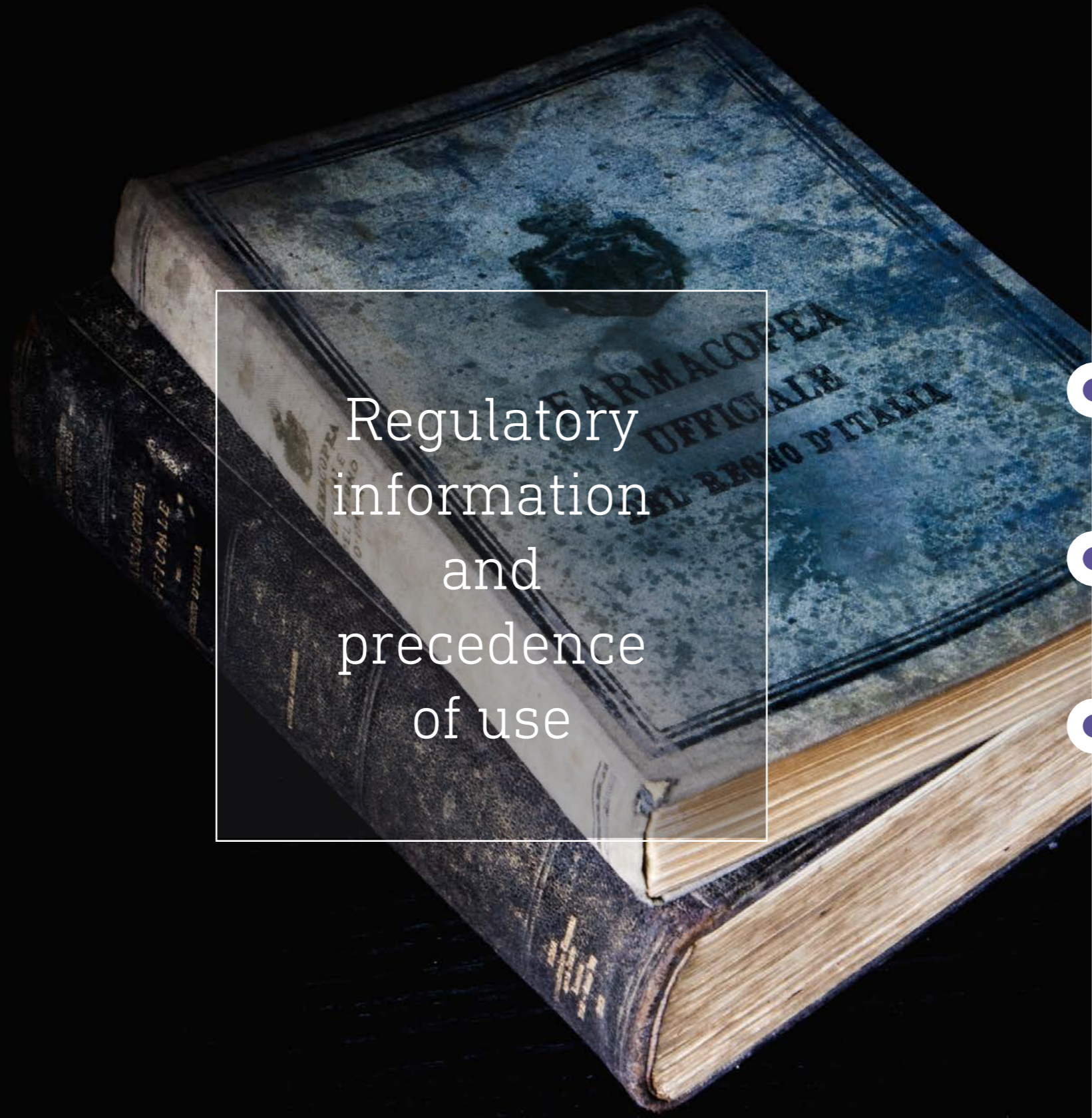
|                 | Solubility at 37°C (mg/mL) |
|-----------------|----------------------------|
| Capryol® 90     | 61.8                       |
| Labrafac™ MC60  | 39.6                       |
| Kolliphor® RH40 | 21.5                       |

## In vitro lipolysis at 37°C



**The SEDDS formulation was able to successfully maintain terfenadine in solution during lipolysis.**

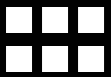




Regulatory  
information  
and  
precedence  
of use







# A multi-compendial excipient

USP-NF



Glyceryl Mono and Dicaprylocaprate  
[NOTE – May also be labeled as USP Glyceryl Monocaprylocaprate (Type I) until May 1, 2025]

Ph. Eur.



Glycerol monocaprylocaprate (Type I)

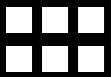
FDA  
Substance Registration System



UNII: U72Q2I8C85



other  
names



# Maximum potency per unit dose (IID)

## Chemical equivalent

- Glyceryl mono and dicaprylocaprate (U72Q218C85)
- Capsule: 765 mg
- Solution: 30 mg/mL
- Tablet: 1.3 mg

## Most similar chemical

(read across approach)

- Glyceryl monocaprylate (TM2TZD4G4A)
- Glyceryl monocaprylocaprate (G7515SW10N)
- Capsule: 400 mg
- Solution: 349.1 mg/mL
- Capsule: 347.5 mg





# Examples of commercial products

(Source: Pharmacricle)

## Soft gelatine capsules

- Ciclosporin
- Dutasteride
- Loperamide hydrochloride

## Capsules

- Dutasteride
- Tamsulosin hydrochloride and dutasteride
- Esomeprazole magnesium trihydrate
- Esomeprazole magnesium

## Tablets

- Ibuprofen and hydrocodone bitartrate
- Emtricitabine and tenofovir disoproxil
- Fumarate
- Ezetimibe and bempedoic acid
- Potassium chloride
- Metoprolol succinate
- Ibuprofen and paracetamol
- Mycophenolic acid
- Chlorpromazine hydrochloride
- Leflunomide
- Sirolimus
- Fesoterodine fumarate
- Tiopronin

## Oral powder for suspension

- Colesevelam hydrochloride





Technical support







For technical support  
and more information

[www.gattefosse.com](http://www.gattefosse.com)

Contact us



## Labrafac™ MC60 in a nutshell

- ▶ Labrafac™ MC60, Glycerol monocaprylocaprate (type I) EP / Glyceryl Mono and Dicaprylocaprate NF
- ▶ Used to increase oral bioavailability of drugs thanks to:
  - High solubilizing capacity
  - Intestinal permeation enhancing effect
- ▶ Used in lipid-based formulations type I, II and III





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